PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

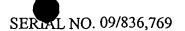
Application of:	Certificate of Mailing
JEFFREY J. GRATZ) I hereby certify that this correspondence) is being deposited with the U.S. Postal
Serial No.: 09/836,769) Service as first class mail, postage) prepaid, addressed to: Assistant
Filed: April 17, 2001) Commissioner for Patents,) Washington, D.C. 20231 on
Examiner: Not Yet Assigned) the date below.
Group Art Unit: 3727) Christine Kierzeh 2:31-01) Name Date
TWO-SIDED ROLL SUPPORT WITH)
MULTIPLE RIBS)

REVOCATION OF POWER OF ATTORNEY AND GRANTING OF NEW POWER OF ATTORNEY

Assistant Commissioner for Patents Washington, D.C. 20231

Sir:

I, Jeffrey J. Gratz, the inventor of the above-identified application, hereby revoke all previously granted Powers of Attorney in regard to the above-identified patent application listed above, and substitutes a new Power of Attorney by appointing herein the following attorneys to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith: James F. Boyle, Reg. No. 33,653; John F. Fredrickson, Timothy E. Newholm, Reg. No. 34,400; Peter C. Stomma, Reg. No. 36,002; David D. Stein, Reg. No. 40,828; Michael J. Gratz, Reg. No. 39,693; and Mary E. Eberle, Reg. No. 43,599, Andrew S. McConnell, Reg. No. 32,272, and Matt E. Corr, Reg. No. 45, 434, all with the law firm of Boyle Fredrickson Newholm Stein & Gratz S.C., with offices at 250 Plaza, Suite 1030, 250 East Wisconsin Avenue, Milwaukee, Wisconsin 53202; telephone number (414) 225.9755 and facsimile number (414) 225.9753.



Please address all telephone calls and all correspondence to Peter C. Stomma, the principal attorney of record, using the telephone number and address set forth below.

Dated: 7/17/0/

Name: Jeffrey J. Gratz

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